



## Willowburn Sports & Leisure Centre Alnwick

This project was procured on a two stage tender process to reduce the overall design and construction period and benefit from a quicker start on site. This allowed the contractor to provide input into the buildability and site organisation due to works being carried out in a 'live' working environment within the existing leisure centre. The 2<sup>nd</sup> stage of the tender process was agreed on an 'open book' basis. This process proved successful as a value engineering/cost saving exercise was required in order to meet the Clients budget constraints.

Northern Construction Solutions were responsible for the demolition of a retaining wall and the construction of a single storey studio, plant room and kitchen as well as associated external works. The building was constructed using a timber glulam post and curved beam structure, stone cavity wall and an aluminium curtain wall façade with a brise soleil.

The project was completed to a high standard of quality, on time and within budget and with minimal disruption to the day to day activities of the existing leisure centre.

Client	North Country Leisure
Value	£435,000
Duration	20 Weeks

